



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**D3403-1**  
**Job Sheet 177983**



**Part No:** D3403-1

**Job Qty:** 40 ea

**Part Name:** Bushing



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/24/18

**Job Tracking No:**

**Due Date:** 5/27/18

**Created By:** Jason Leroux

**Type:** Stock

**Description:**

**Note:** DWG D3403 REV F IPP Rev:A 05.08.31 New issue KJ/JLM IPP Rev:B 06-03-07 As per Rev B JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 40 Ea  |            | 5/27/18  | 0.00      | 0.00    | Start Up Machining-2  |           | JB 18-05-25 |
| 100   | Hardinge           | 40 pcs |            | 5/27/18  | 0.08      | 5.14    | Hardinge              |           | JB 18-05-25 |
| 120   | QC                 | 40 pcs |            | 5/27/18  | 0.00      | 0.00    | QC8                   |           | JB 18-05-26 |
| 130   | Packaging          | 40 pcs |            | 5/27/18  | 0.00      | 0.00    | Packaging3-1          |           | JB 18-05-26 |
| 140   | QC21-SA            | 40 Ea  |            | 5/27/18  | 0.00      | 0.00    | QC21                  |           | JB 18-05-26 |

Part Op 100 - 1- Turn as per Folio FA556 & Dwg D3403 Folio Rev: \_\_\_\_\_ Dwg Rev: \_\_\_\_\_

Descriptions:

21  
9-39

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### Job BOM

| Part / Item | Component Name      | Quantity            | Operation             | Container |
|-------------|---------------------|---------------------|-----------------------|-----------|
| M303R0.750  | 303 Round Bar 0.750 | 8.6800 ft (.217 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M303R0.750     | 9        | 83        | 0         |

| Part Specifications |             |                                |                |      |                  |
|---------------------|-------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Bushing     | 2.360Inches + 0.010<br>- 0.000 | 2.370<br>2.360 |      |                  |
| 2                   | Bushing     | 0.060Inches ± 0.005            | 0.065<br>0.055 |      |                  |
| 3                   | Bushing     | 0.257Inches + 0.010<br>- 0.000 | 0.267<br>0.257 |      |                  |
| 4                   | Bushing     | 0.750Inches ± 0.010            | 0.760<br>0.740 |      |                  |
| 5                   | Bushing     | 0.425Inches + 0.000<br>- 0.002 | 0.425<br>0.423 |      |                  |
| 6                   | Bushing     | 0.030Inches ± 0.010            | 0.040<br>0.020 |      |                  |
| 7                   | Bushing     | 20.0Degrees ± 0.5              | 20.5<br>19.5   |      |                  |
| 8                   | Bushing     | 0.313Inches ± 0.010            | 0.323<br>0.303 |      |                  |
| 9                   | Bushing     | 60.0Degrees ± 0.5              | 60.5<br>59.5   |      |                  |

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**Container No: S074284**



**Part: D3403-1**

**Job No: 177983**

**Serial No/Batch: S074284**

**Revision: F**

**Inspector:**

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**Date: 05/26/18**